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Crowell & Moring, L.L.P.		SHEEHAN	SHEEHAN, JOHN P		
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DATE MAILED: 03/12/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application	No.	Applicant(s)	
Office Action Summary		10/041,759	•	GLATZEL ET AL.	
		Examiner		Art Unit	
		John P. She		1742	
The MAILING DATE of Period for Reply	f this communication a	appears on the	cover sheet with the o	correspondence ad	aress
A SHORTENED STATUTO THE MAILING DATE OF The Extensions of time may be available after SIX (6) MONTHS from the mail. If the period for reply specified above if NO period for reply is specified above Failure to reply within the set or extensions and the searned patent term adjustment. See	HIS COMMUNICATION under the provisions of 37 CFR ng date of this communication. is less than thirty (30) days, a rove, the maximum statutory perionded period for reply will, by state than three months after the maximum stater the maximum.	N. 1.136(a). In no even reply within the statut iod will apply and will dute, cause the applic	t, however, may a reply be til ory minimum of thirty (30) day expire SIX (6) MONTHS from ation to become ABANDONE	nely filed /s will be considered timel n the mailing date of this co ED (35 U.S.C. § 133).	y. ommunication.
Status					
 1) Responsive to comm 2a) This action is FINAL. 3) Since this application closed in accordance 	2b)⊠ T	his action is now wance except f	or formal matters, pr	osecution as to the 53 O.G. 213.	e merits is
Disposition of Claims					
4) ⊠ Claim(s) <u>1,2 and 4-18</u> 4a) Of the above clair 5) □ Claim(s) is/are 6) ⊠ Claim(s) <u>1, 2 and 4-1</u> 7) □ Claim(s) is/are 8) □ Claim(s) are s	n(s) is/are withon allowed. 8 is/are rejected. 6 objected to.	drawn from con			
Application Papers					
9) The specification is of 10) The drawing(s) filed of Applicant may not required Replacement drawing start or declaration.	n is/are: a) a est that any objection to sheet(s) including the cor	accepted or b)[the drawing(s) be rection is require	e held in abeyance. So d if the drawing(s) is o	ee 37 CFR 1.85(a). bjected to. See 37 C	FR 1.121(d). TO-152.
Priority under 35 U.S.C. § 119)				
2. ☐ Certified copie 3. ☐ Copies of the	c) None of: s of the priority docum s of the priority docum certified copies of the p the International Bu	nents have been nents have been priority docume reau (PCT Rule	n received. n received in Applica nts have been receive 17.2(a)).	ition No ved in this Nationa	l Stage
Attachment(s) 1) Notice of References Cited (PT 2) Notice of Draftsperson's Patent 3) Information Disclosure Stateme Paper No(s)/Mail Date	Drawing Review (PTO-948)		4) Interview Summa Paper No(s)/Mail 5) Notice of Informal 6) Other:		⁻ O-152)

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1, 2 and 4 to 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Bornstein et al. (Bornstein, PCT Document No. WO 93/24683, cited in the IDS submitted January 10, 2002 as reference AK).

Bornstein teaches a single crystal nickel based superalloy for use in gas turbine engines (page 1, lines 9 and page 2, lines 15 to 18). The alloy composition disclosed by Bornstein has a composition that overlaps applicants' claimed alloy composition (page 5, the table). Bornstein teaches that the turbine parts are made by simply casting the molten alloy as recited in instant claim 8 (page 4, lines 2 to 20 and Figure 1).

Applicants' claims and Bornstein differ in that Bornstein does not teach the specific proportions recited in the applicants' claims.

However, one of ordinary skill in the art at the time the invention was made would have considered the invention to have been obvious because the alloy proportions taught by Bornstein overlap the instantly claimed proportions and therefore are considered to establish a prima facie case of obviousness. It would have been obvious

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to one of ordinary skill in the art to select any portion of the disclosed ranges including the instantly claimed ranges from the ranges disclosed in the prior art reference, particularly in view of the fact that;

"The normal desire of scientists or artisans to improve upon what is already generally known provides the motivation to determine where in a disclosed set of percentage ranges is the optimum combination of percentages", In re Peterson 65 USPQ2d 1379 (CAFC 2003).

Also, In re Geisler 43 USPQ2d 1365 (Fed. Cir. 1997); In re Woodruff, 16 USPQ2d 1934 (CCPA 1976); In re Malagari, 182 USPQ 549, 553 (CCPA 1974) and MPEP 2144.05.

Response to Arguments

3. Applicant's arguments filed February 4, 2004 have been fully considered but they are not persuasive.

The rejection in view of Nguyen-Dinh (Nguyen, US Patent No. 4,935,072) has been overcome in view of the combination of the amendment to all the independent claims adding the limitation requiring that the claimed alloy contain "2.0 to 2.6% by weight tantalum" and applicants' argument that Nguyen requires 7 to 10% by weight tantalum (column 3, line 24).

With respect to Bornstein, applicants, while acknowledging that there is an overlap with the claims argues that, "the claimed invention provides a number of unexpected advantages over the broad disclosure of Bornstein et al." In support of this allegation applicants have submitted a declaration by Dr. Thomas Mack.

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- 4. The declaration under 37 CFR 1.132 filed February 4, 2004 is insufficient to overcome the rejection of claims 1, 2 and 4 to 18 based upon Bornstein as set forth in the last Office action because:
- I. With respect to the alloy compositions in Table 1 of the declaration, it is not clear that each of the listed alloys was actually prepared. For example, for alloy LEK94 there are listed low, high and norm proportions. It is not clear what this means. Was each of these versions of LEK94 actually prepared? If all three of the LEK94 alloys were prepared which one is referred to in Figures 1 and 9 of the declaration, the low, high or norm version of LEK94? In like manner, the same lack of clarity and the same questions exist with respect to Bornstein et al. and Nguyen-Dinh et al.'s low, high and norm alloys.
- II. The alloy compositions representative of the instant invention (Table 1, Alloys SX3-SX6) are not commensurate in scope to the claimed invention. As drafted independent claims 1, 2, 8 and 18 place no limits on the amount of aluminum, chromium and cobalt, therefore these claims merely require the presence of aluminum, chromium and cobalt in any amount, which encompasses from a very minor amount, e.g. 0.0001wt% to a major amount e.g. 40 wt%. However, Alloys SX3-SX6 (Table 1 of the declaration) each contains aluminum, chromium and cobalt in very narrow ranges;

Aluminum 6.35 to 6.42-wt%

Chromium 5.75 to 5.82 wt% and

Cobalt 7.27 to 7.35-wt%.

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In view of this, the alloy compositions in the declaration representing the instantly claimed invention are not commensurate in scope to the claimed invention.

Accordingly, the data set forth in the declaration is not persuasive, MPEP 716.02(d).

III. In like manner, claims 2 and 18 place no limits on the amount of tungsten, therefore these claims merely require the presence of tungsten in any amount, which encompasses from a very minor amount, e.g. 0.0001wt% to a major amount e.g. 40 wt%. However, Alloys SX3-SX6 (Table 1 of the declaration) contain;

Tungsten 3.05 to 3.56 wt%.

In view of this, the alloy compositions in the declaration representing the instantly claimed invention are not commensurate in scope to the claimed invention.

Accordingly, the data set forth in the declaration is not persuasive, MPEP 716.02(d).

IV. Regarding the alloy density (declaration, page 3 and applicants' remarks page 7, 2nd full paragraph) it is the Examiner position that Alloys SX1-A, SX1-B, SX1-C and SX2-SX6 in Table 1 of the declaration all have compositions that are encompassed by the Bornstein's disclosed alloy composition. These alloys have densities of 8.15, 8.17, 8.16 and 8.21 g/cm³ respectively and are not significantly different from the densities of LEK94low, LEK94, high, LEK94norm and Alloys SX3-SX6 which have densities of 8.16, 8.11, 8.14, 8.14, 8.17, 8.17 and 8.16 g/cm³ respectively. In the applicants' remarks page 7, 2nd full paragraph, applicants state that the "densities which were <u>calculated</u> for the Bornstein et al. alloys shown in Table 1" (emphasis added by the Examiner). Since applicants did not refer to the alloys according to the alloy designations used in Table 1, it is not clear which alloys applicants are referring to.

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Further, these densities values have not actually been measured but rather were calculated. Applicants have not explained how the densities were calculated, the assumptions made in making the calculations nor the accuracy of the method involved. In view of this, applicants' comparison between measured values for their alloys and calculated values for the prior art alloys is not considered to be an appropriate comparison.

- V. Applicants refer to Figure 2 of the declaration regarding alloy strength (declaration, page 4, applicants' response page 7, first full paragraph). The Examiner does not consider Figure 2 to be persuasive. Besides the Re content, the alloy composition of the alloys depicted in Figure 2 are not known, therefore it is impossible to evaluate the significance of the Figure 2. In view of the fact that the alloy compositions are not known, the results in Figure 2 may be have been caused by elements other than Re content.
- VI. On pages 5 to 8 of the declaration applicants have drawn conclusions regarding Figures 3 to 6. It is not clear how applicants arrived at these conclusions. Figure 5 is given little if any weight in that the compositions of the alloys on which Figure 5 is based are not known.
- VII. On page 9 of the declaration it is not clear what the term, "the coating" refers to (Figure 9 and the text above Figure 9, line 3). Contrary to Dr. Mack's conclusion, that the LEK94 alloy (an alloy exemplifying the instant invention) is free of undesirable TCP needles the image depicting alloy LEK94 appears to have TCP just above the coating layer. This position by the Examiner is supported by the fact that

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lines emanating from between the two images of Figure 9 indicate the presence of TCP in each image.

VII. the discussions and conclusions on pages 8 and 9 of the declaration are based on alloy LEK94, a single embodiment of the claimed invention. In view of this, the Declaration is not considered to be commensurate in scope to the claims, In re Dill 202 USPQ 805 and MPEP 716.02(d). General superiority cannot be inferred from the results obtained using a single embodiment of the claimed invention, In re Greenfield, 197 USPQ 227, 230 and MPEP 2144.08 (B).

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to John P. Sheehan whose telephone number is (571) 272-1249. The examiner can normally be reached on T-F (6:45-4:30) Second Monday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on (571) 272-1244. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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John P. Sheehan Primary Examiner Art Unit 1742

jps